

**Use:** Bonding Polyco PVC Jacket.

**Color:** White and Clear.

**Base:** PVC Resin.

**Volatile Material:** Tetrahydrofuran, cyclohexanone.

**% Solids:** 15%.

**Viscosity:** 1200 CPS.

**Bonding Time:** 20% strength immediately.  
80% within 2 hours.  
100% within 24 hours.

**Shelf Life:** 1 year.

**Solvents for Clean Up:** MEK (Methylethylkeytone).

**Service Temperature:** -25° to 140°F.

**Application Temperature:** 40°F - 90°F. Below 40 degrees the adhesive will take longer to dry. Above 90° you have to apply and assemble the parts quickly to keep them from drying out before assembly.

**Flash Point:** -7° F.

**Waybill Notation:** Cement N.O.S. (Red Label Required).

Conforms to ASTM D-2564. NSF and USDA Approved

## Precautions

**Extremely Flammable.** Do not use in confined areas as high concentration of vapors may be harmful.



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