



Speedline® Corporation

SAFETY DATA SHEET

DATE ISSUED : 06/12/2015

DATE REVISED : 06/16/2015

SPEEDLINE WELDING ADHESIVE

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Speedline Welding Adhesive

DISTRIBUTOR:

Speedline Corporation
6810 Cochran Road
440-914-1122

EMERGENCY PHONE: Chemtel 800-255-3924

RECOMMENDED USE OF CHEMICAL AND RESTRICTIONS ON USE: Product is an adhesive solvent mixture used to bond PVC plastic. Not intended for any other use or application.

2. HAZARDS IDENTIFICATION

CLASSIFICATION OF THE CHEMICAL

HAZARD CLASS

FLAMMABLE LIQUIDS: Category 1.

ACUTE TOXICITY: 4 (oral).

SKIN CORROSION: 2.

SERIOUS EYE DAMAGE: 1.

SKIN SENSITIZATION: No.

RESPIRATORY SENSITIZATION: No.

SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE: 3.

LABEL ELEMENTS HAZARD

PICTOGRAMS:



SIGNAL WORD: Danger.

HAZARD STATEMENT: Highly flammable liquid and vapor. Causes serious eye irritation. Harmful if swallowed. Harmful if inhaled. May be fatal if swallowed and enters airways. May cause drowsiness or dizziness. May cause respiratory irritation. Read entire label carefully before use.

PREVENTION: Keep only in original container. Do not eat, drink, or smoke when using this product. Wash hands thoroughly after handling. Do not breathe dusts or mists. Wear protective gloves/protective clothing/eye protection/face protection. Use only with good ventilation.

RESPONSE: Eliminate all ignition sources. Avoid breathing vapors. Prevent liquid from entering sewers. Absorb spillage to prevent material damage. If swallowed: Do NOT induce vomiting due to risk of aspiration into lungs. Immediately call a poison center/doctor. If on skin (or hair) wash with soap and water. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if symptoms persist. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing. Call a poison center/ doctor if symptoms persist.

STORAGE: Store in original packaging. Keep containers tightly closed. Store in a well ventilated place.

DISPOSAL: Dispose of contents and container in accordance with all local, regional, national, and international regulations. We recommend evaporation of the contents in an outdoor location and recycling of the steel container.



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3. COMPOSITION/INFORMATION ON INGREDIENTS

MIXTURES

Tetrahydrofuran CAS # 109-99-9 (40-60%)

OSHA PEL 200 PPM

ACGIH TLV 200 PPM

Methyl Ethyl Ketone CAS # 78-93-3 (40-60%)

OSHA PEL 200 PPM

ACGIH TLV 200 PPM

Other recommended limits STEL 300 PPM

The exact percentage of composition has been withheld as a trade secret in accordance with paragraph(i) of 1910.1200.

4. FIRST AID MEASURES

EMERGENCY AND FIRST AID PROCEDURES:

EYE: For contact with eyes: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing. Call a poison center/ doctor if symptoms persist.

SKIN: For contact with skin (or hair) wash with soap and water.

INHALATION: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if symptoms persist.

INGESTION: If swallowed, do NOT induce vomiting due to risk of aspiration into lungs. Immediately call a poison center/doctor.

MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED:

EYE: Eye irritant. Symptoms may include discomfort or pain, excessive blinking and tear production, with marked redness and swelling of the conjunctiva.

SKIN: Harmful in contact with skin. May cause redness, drying, defatting, and cracking of the skin.

INHALATION: May cause drowsiness and dizziness. May cause respiratory irritation. May cause nausea or vomiting.

INGESTION: Will cause liver and kidney damage. May cause stomach distress, nausea or vomiting.

INDICATION OF IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENTS NEEDED:

NOTE TO PHYSICIANS: Symptoms may not appear immediately.

SPECIFIC TREATMENTS: In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).

5. FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA: Dry chemical or carbon dioxide (CO₂). For large fire use alcohol foam. Water spray may be used to cool containers, but may be ineffective in controlling fire.

SPECIAL HAZARDS ARISING FROM THE CHEMICAL

PRODUCTS OF COMBUSTION: May generate toxic or irritating combustion products.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Fire hazard because of low flash point, high volatility, and heavy vapor.

SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIREFIGHTERS: Keep upwind of fire. Wear full firefighting turn-out gear (full bunker gear) and respiratory protection (SCBA).



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6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT, AND EMERGENCY PROCEDURES: Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

METHODS AND MATERIALS FOR CONTAINMENT AND CLEANUP

METHODS FOR CONTAINMENT: Use polyethylene bag or containment drum or pail to contain spill. Provide ventilation. Dike area to prevent spreading. Use appropriate Personal Protective Equipment (PPE).

METHODS FOR CLEANING UP: Absorb spillage in non-combustible absorbent such as sand or vermiculite, and place in a suitable container for disposal. Allow spilled material to evaporate, providing adequate ventilation and eliminating all ignition sources.

7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES: Store in original packaging. Keep containers tightly closed. Store in a well ventilated place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

CONTROL PARAMETERS

Tetrahydrofuran CAS # 109-99-9

OSHA PEL 200 PPM

ACGIH TLV 200 PPM

Methyl Ethyl Ketone CAS # 78-93-3

OSHA PEL 200 PPM

ACGIH TLV 200 PPM

Other recommended limits STEL 300 PPM

EXPOSURE CONTROLS: Use ventilation adequate to keep exposure below recommended exposure limits.

INDIVIDUAL PROTECTIVE MEASURES

RESPIRATORY PROTECTION (SPECIFY TYPE): None required with normal ventilation. If using where ventilation cannot be supplied, a half-mask respirator with an organic-vapors cartridge is recommended.

PROTECTIVE GLOVES: Rubber or PVA.

EYE PROTECTION: Chemical safety goggles to prevent splashing in eyes.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Rubber, polyethylene, or Tyvek apron.

WORK/HYGIENE PRACTICES: Use good industrial hygiene practice.



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9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: White or clear liquid. Characteristic ether-like solvent odor.

COLOR: White or clear.

ODOR: Pungent ether-like solvent odor.

ODOR THRESHOLD: 25 PPM.

PHYSICAL STATE: Liquid.

pH: 7.

MELTING POINT/FREEZING POINT: Freeze point is below -40°C.

BOILING POINT: 65.5 - 66.5°C.

FLASH POINT (METHOD USED): -22°C tag closed cup.

EVAPORATION RATE (BUTYL ACETATE=1): 5.5 to 8.

FLAMMABLE LIMITS AT 25 C: LEL 1.8% UEL 11.8%.

VAPOR PRESSURE (MM HG): 190.

VAPOR DENSITY (AIR =1): 2.5.

RELATIVE DENSITY/SPECIFIC GRAVITY (H₂O=1): Approximately 0.9.

SOLUBILITY: Miscible.

PARTITION COEFFICIENT: n-octanol/water: .45.

AUTO-IGNITION TEMPERATURE: The product is not self-igniting.

DECOMPOSITION TEMPERATURE: 110°C to 400°C.

VISCOSITY: Varies from 100 to 1600 cps depending on formula.

PERCENT VOLATILE, WT. %: Approximately 85%.

VOC CONTENT GRAMS/LITER: 510.

10. STABILITY AND REACTIVITY

REACTIVITY: Reacts with oxidizing agents.

CHEMICAL STABILITY: The product is chemically stable.

POSSIBILITY OF HAZARDOUS REACTIONS: No dangerous reaction known under conditions of normal use.

CONDITIONS TO AVOID: Avoid all sources of ignition: heat sparks, open flame. Avoid electrostatic discharge.

INCOMPATIBLE MATERIALS: Aluminum lithium hydride, alkaline-earth metal hydroxides, any oxidizer.

HAZARDOUS DECOMPOSITION PRODUCTS: No hazardous decomposition products if stored and handled as prescribed/indicated.



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11. TOXICOLOGICAL INFORMATION

INFORMATION ON TOXICOLOGICAL EFFECTS

LIKELY ROUTES OF EXPOSURE: Skin contact, skin absorption, eye contact, inhalation, and ingestion.

ACUTE TOXICITY: Oral: LD 50. **Rat** 1650 mg/kg.

INHALATION: LC 50 Rat >14.7 mg/l.

DERMAL: LD 50 Rat >2000 mg/kg.

IRRITATION/CORROSION: Rabbit Draize Test - Non-irritant.

SKIN: Rabbit Draize Test - Non-irritant.

EYE: Rabbit Draize Test - Risk of serious damage to eyes.

SENSITIZATION: Mouse Local Lymph Node Assay (LLNA) - Non-sensitizing OECD Guideline 429.

ASPIRATION HAZARD: Possible severe lung damage and death if aspirated into lungs.

DELAYED, IMMEDIATE, AND CHRONIC EFFECTS OF SHORT- AND LONG-TERM EXPOSURE

SKIN CORROSION/IRRITATION: Causes skin irritation.

RESPIRATORY SENSITIZATION: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

SKIN SENSITIZATION: Non-sensitizing.

STOT-SINGLE EXPOSURE: May cause respiratory irritation. May cause drowsiness, dizziness, or nausea.

CHRONIC HEALTH EFFECTS: Based on available data, the classification criteria are not met.

CARCINOGENICITY: Although rodent testing has shown a tumorigenic effect, these results are thought to be due to a rodent specific liver effect that is not relevant to humans.

GERM CELL MUTAGENICITY: Ames test is negative.

STOT-REPEATED EXPOSURE: Based on available data, the classification criteria are not met.

ASPIRATION HAZARD: Possible severe lung damage and death if aspirated into lungs.

TOXICOLOGICALLY SYNERGISTIC MATERIALS: Not available.

OTHER INFORMATION: Not available.

12. ECOLOGICAL INFORMATION

ECOTOXICITY: May cause long term adverse effect in the aquatic environment

PERSISTENCE AND DEGRADABILITY: Not available.

BIOACCUMULATIVE POTENTIAL: Because of the n-octanol/water distribution coefficient (log Pow), accumulation in organisms is not to be expected.

MOBILITY IN SOIL: Not available.

OTHER ADVERSE EFFECTS: Not available.

13. DISPOSAL CONSIDERATIONS

Dispose of contents and container in accordance with all local, regional, national, and international regulations. We recommend evaporation of the contents in an outdoor location and recycling of the steel container.



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14. TRANSPORT INFORMATION

US DEPARTMENT OF TRANSPORTATION

HAZARD CLASS: 3.

SHIPPING NAME: Flammable Liquid.

ID NUMBER: UN1133.

PACKING GROUP: II.

EXEMPTIONS: 1 Liter or smaller containers ship as Limited Quantity / ORM-D. No label or placard required. International Limited Quantity Label may also be used.

IMDG

HAZARD CLASS: 3.

SHIPPING NAME: Flammable Liquid.

ID NUMBER: UN1133.

PACKING GROUP: II.

MARINE POLLUTANT: No.

AIR TRANSPORT IATA/ICAO

HAZARD CLASS: 3.

SHIPPING NAME: Flammable Liquid.

ID NUMBER: UN1133.

PACKING GROUP: II.

15. REGULATORY INFORMATION

REGISTRATION STATUS: All components of this product are registered under TSCA.

CERCLA RQ: 1000 lbs CAS Number 109-99-9 Tetrahydrofuran.

REPORTABLE QUANTITY FOR RELEASE: 1000 lbs.

16. OTHER INFORMATION

HMIS:

H: 2

F: 4

R: 1

PP: B

NFPA:

H: 2

F: 4

R: 1